

### Summary

The potential for fatigue cracks to occur in pipeline structures due to cycling loads inherent of offshore oil production, makes necessary have an inspection tool to carry out periodic non destructive inspection in the inner pipe surface. The most critical point of pipeline structures is the circumferential weld and demands special attention during inspection. The results achieved demonstrate the feasibility to apply eddy current technology to detect fatigue cracks in welded joints of clad pipes.

### Literature Review

Yusa et. al. [28]	<b>Purpose</b>	Application of the eddy current technique for detection of fatigue cracks
	<b>Material</b>	Nickel 600 (Incoloy Alloy) plate
	<b>Artificial Defects</b>	The cracks were fabricated on a three-point support fatigue machine.
	<b>Image</b>	Crack image
Huang et.al. [30]	<b>Purpose</b>	In addition to detection, the sizing of cracks of fatigue
	<b>Material</b>	316 Stainless Steel plate
	<b>Artificial Defects</b>	The cracks were fabricated on a four-point support fatigue machine.
	<b>Image</b>	Crack image
Nakagawa et.al. [31]	<b>Purpose</b>	In addition to the detection reliability of the eddy current technique, the effects of using EDM notches to represent fatigue cracks.
	<b>Material</b>	Titanium Alloy (Ti-6246) e Nickel (IN-100)
	<b>Artificial Defects</b>	Electrical Erosion notches
	<b>Image</b>	Electrical Erosion crack
	<b>Image</b>	Extrapolation of results
	<b>Final results</b>	From the results achieved with the fabricated notches, a linear function was fitted to the data, extrapolating them to opening values that the authors named "zero" opening.
Larson et.al. [32]	<b>Purpose</b>	Similar Nakagawa et.al. [31]
	<b>Material</b>	Titanium Alloy and aluminium
	<b>Artificial Defects</b>	The notches studied in the work were superficial and shallow, with depth ranging between 25.4 µm and 0.4 mm, and openings ranging from 30 µm and 0.12 mm, and the interaction between the opening and the depth of the defects was mainly analyzed.
	<b>Image</b>	Extrapolation of results



### Literature Review (cont)

**Final results** The results achieved by the author indicated that the amplitude attenuation factor, so that signals from EDM notches are representative for fatigue cracks, is between 10 and 30%.

### Difficulties to be considered in Crack detection

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Page 2 of 2.

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