

### Chapter 1 + 2:

#### CHAPTER 1:

**Material Science:** Investigates the relationships that exist between Structure & Properties of materials.

**Material Engineering:** Designing the structure of a material to produce required set of properties.

**Classification of materials:** Metals, Ceramics, Polymers & Composites

**Advanced materials:** Semiconductors, Biomaterials, Smart materials & Nano-materials

#### CHAPTER 2:

##### Solid Materials Classifications:

**Crystal line Materials:** Atoms are situated in a repeating/periodic array over large atomic distances.

**Examples:** All metals, many ceramics, and some polymers

**Lattice:** 3D array of points coinciding with atom positions.

**Unit Cells:** The basic structure unit or building block of the crystal structure

##### Metallic Crystal Structures:

**FCC:** Face-Centered Cubic

### Chapter 1 + 2: (cont)

Atoms located at each corners and center of each face

**Edge Length:**  $a = 2R\sqrt{2}$

**Association:** unit cell has four equivalent atoms (i.e.  $[1/8 \times 8] + [1/2 \times 6]$ )

**Co-ordination Number:** Each atom has the same number of nearest- neighbor or touching atoms, FCC has 12

**Atomic Packing Factor(APF):**  
 $APF = (\text{volume of atoms in a unit cell}) / (\text{volume of unit cell})$   
 FCC is 0.74

**BCC:** Body-Centered Cubic

Cubic unit cell with atoms located at each corner and a single atom at the cube center.

**Edge length:**  $a = 4R/\sqrt{3}$

**Association #:** 2 (1 atom from 8 corners + 1 single center atom)

**Co-ordination #:** 8

**APF:** 0.68

**HCP:** Hexagonal Closed-Packed

### Chapter 1 + 2: (cont)

Regular hexagons on top & bottom faces with one atom located at each corner (6 corners) and a single atom in the face center. Another plane provides 3 additional atoms is located between top and bottom faces.

**Association #:** 6 ( $[12 \times 1/6] + [2 \times 1/2] + 3$ )

**Co-ordination #:** 12

**APF:** 0.74

##### Density Computation:

$$\rho = (n \times A) / (V^C \times N^A)$$

$\rho$  = Density

$n$  = number of cells associated

$A$  = Atomic weight

$V^C$  = Volume of unit cell

$N^A$  Avogadro's number  
 ( $6.023 \times 10^{23}$ )

**Volumes ( $V^C$ ):**

**FCC + BCC:**  $= a^3$

**HCC:**  $= 6R^2 C\sqrt{3}$

##### Crystalline and Noncrystalline Materials

**Single Crystals:**

### Chapter 1 + 2: (cont)

When the periodic and repeated arrangement of atoms is perfect or extends throughout the entirety of the specimen without interruption, the result is a single crystal.

##### Polycrystalline:

Composed of a collection of many small crystals or grains; such materials are termed polycrystalline.

##### Polymer Crystallinity:

Molecular substances of small molecules (as H<sub>2</sub>O, CH<sub>4</sub>,...) are totally Crystalline (as solid) or totally Amorphous (as liquids)

**% crystallinity** =  $[\rho_c (\rho_s - \rho_a)] / [\rho_s (\rho_c - \rho_a)] \times 100$

**Degree of crystallinity depends on:**

Cooling rate during solidification

Chain configuration

**Noncrystalline Solids:**

### Chapter 1 + 2: (cont)

Lacks of systematic and regular arrangement of atoms over relatively large atomic distances.

**Amorphous** : meaning literally without form (non-crystalline structure)

**Super-cooled liquids** : their atomic structure resembles that of liquids

### CHAPTER 3 + 4

#### CHAPTER 3

##### Imperfections In Solids

Perfect order throughout crystalline materials on an atomic scale does not exist, all contain large numbers of various **defects** or **imperfections**.

**Crystalline defect**: Lattice irregularity in one/more of its dimensions on the scale of atomic diameter.

**Classification of crystalline imperfections**:

**Point defect**:

associated with one/more atomic positions

**Types**:

**Vacancy**: An atom is missing from one normally occupied site

### CHAPTER 3 + 4 (cont)

**Formed by**: Solidification & Atomic Vibration

**Equilibrium number of vacancies ( $N^v$ )**:  $N^v = N \times e^{(-Q_v/kT)}$

**N** : Total number of atomic sites

**Qv** : Energy required for vacancy formation

**T** : Absolute Temperature

**k** : \*Boltzmann's Constant ( $1.38 \times 10^{-23}$  J/atom K or  $8.62 \times 10^{-5}$  eV/atom K)

**Self-Interstitial**: It means an atom is crowded into an interstitial site

**Linear defects**:

It is 1D defect

**Burgers Vector (BV)**: Gives the magnitude & direction of lattice distortion associated with a dislocation.

**Types**:

### CHAPTER 3 + 4 (cont)

**Edge dislocation**: Linear crystal-line defect associated with the lattice distortion produced in the vicinity of the extra half-plane of atoms within a crystal.

**BV** : Perpendicular to the dislocation line.\*

**Screw dislocation**: A linear crystal-line defect associated with the lattice distortion produced when normally // planes are joined together to form a helical ramp.

**BV** : // to the dislocation line.

**Interfacial defect**:

It is 2D defect.

**Grain Boundaries**: It is the boundary separating two small grains/crystals having different crystallographic orientation in polycrystalline materials.

### CHAPTER 3 + 4 (cont)

**Grain Size determination**:  $N = 2^{n-1}$

**Size determination**:

**N** : Average number of grains per  $in^2$  at 100X magnification.

**n** : Grain size #

**Composition / Concentration**

$C1 = m1 / (m1+m2) \times 100$

$nm1 = m1 \times N^A / A1$

$C1' = nm1 / (nm1+n- m2) \times 100$

**$\rho$  ave.** =  $100 / (C1/A1 + C2/A2)$

**A ave.** =  $100 / (C1/A1 + C2/A2)$

### CHAPTER 4

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By **S03aljabri**  
[cheatography.com/s03aljabri/](https://cheatography.com/s03aljabri/)

Not published yet.  
Last updated 21st February, 2023.  
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